

expenses	unit cost	units spent	production costs (5)
bronze	4.2/lb	4.6	5.04
wax	3/lb	1.25	3.75
cups	2.99/pack(20)	0.45	1.35
dremel heads	2.50/head	6	15
delivery	3.99/shipment (+0.99 for <1)	5	7.95
cost per hour	15/hour	55	825
overhead	19.35/day	2.292	44.35
total			902.44
production cost			
total			77.44
profit			885